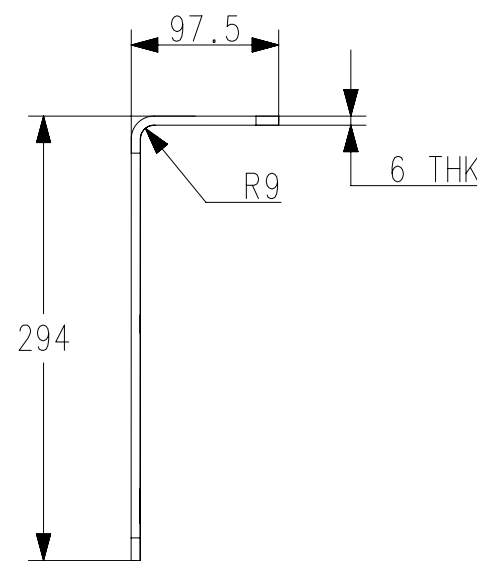




1. THE IGES/UG GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART
2. ALL UNSPECIFIED RADIUS SHOULD BE ONE METAL THICKNESS.
3. PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLES.
4. PART MUST BE FREE OF FRACTURE, BURRS & SHARP EDGES AND ANY SURFACE IMMOERFACTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.
5. DEVELOPMENT LENGTH:- $474 \times 379 \times 6\text{mm}$
6. TOTAL SURFACE AREA:- 204136mm^2 (APPRX)

PROCUREMENT CONDITION:
PRE-TREATMENT : 7 TANK ZINC PHOSPHATE COATING
SURFACE TREATMENT :
PURE POLYESTER POWDER COATING,
FINISH-SATIN BLACK
DFT 50 MICRONS MIN.
AS PER PS 622

<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER
OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNLESS OTHERWISE SPECIFIED:

DIMENSIONING AND TOLERANCEING IS
IN ACCORDANCE WITH ASME Y14.5-2009

UNTOLERANCED DIMENSIONS ARE BASIC -



MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI (EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :
ER19C0005837

PART NO. :	007643900U1/899U1
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PART NAME :

CANOPY MTG BRKT - RH/LH

MATERIAL :
MFD E250 PO 6MM THK AS PER
M&M STD FE G 00 0907

HEAT TREATMENT :

	NAME	SIGN	DATE	FIRST USED TRCR. MODEL	
CAD ENGG.	HARI		03/04/2018	MSTAR P2	
DESIGNER	HARI		03/04/2018	SCALE 1 : 5	
CHECKER	TVK		03/04/2018	SHEET 1 OF 1	
APPR. BY	VB		03/04/2018	UNIT QTY. : 1E/TR	
				WEIGHT : 4.5432 kg. (AB)	

ALL DIMENSIONS ARE IN mm.	CHECK DRG WITH LATEST CHANGE No
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PART SHOWN IS RH - 007643900U1
LH IS MIRROR COPY OF RH - 007643899U1

ECN19P004248	AD		TOL. MODIFIED AS PER CDMM FEEDBACK.	HARI	TVK	VB	11/03/19
ECN18P003290	AC		DIM AND TOL. NOTE ADDED	HARI	TVK	VB	27/04/18
ECN18P003264	AB	C1	PROFILE & WEIGHT MODIFIED	HARI	TVK	VB	19/04/18
ECN18P003192	AA	D2	DIM 75 WAS 77.5	HARI	TVK	VB	03/04/18
ER. NO.	LET	LOC	REVISION	DSNR	CKR	APPR	DATE